

Heat Transfer Vinyl Application Instructions



General application instructions:

Pre-heat the heat press to the recommended temperature, cut design in reverse (mirror), pre-press the garment for 3-4 seconds to remove moisture and wrinkles. Due to the wide variety of fabric materials available, it is highly recommended that all materials be tested prior to going into production or layering. For the best performance of Siser products, cover the pressed design with a non-stick cover sheet and re-press for 2-3 seconds. For complete product specifications, please visit the product page on our web site at www.Specialty-Graphics.com.

Product	Brand	Adheres to	Temperature	Pressure	Time	Peel	Blade	Hand Iron
EasyWeed	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather	305° F	Medium	10-15 seconds	Hot or Cold	45°	Yes
EasyWeed Extra	Siser	100% uncoated polyester, poly/cotton blends, lightly siliconed nylon, leather	320° F	Light-Medium	10 seconds	Hot or Cold	45°	Yes
EasyWeed Electric	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, sublimated polyester	305° F	Medium	15 seconds	Hot or Cold	45°	Yes
EasyWeed Stretch	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, Lycra®, spandex	305° F	Medium-Firm	15 seconds	Hot or Cold	45°	Yes
EasyWeed Glow in the Dark	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather	305° F	Medium	10-15 seconds	Hot or Cold	45°	Yes
CadFlex	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather	305° F	Medium	15 seconds	Cold	45°/60°	No
Metallic	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, sublimated polyester	305° F	Medium	15 seconds	Cold	45°/60°	No
VideoFlex Glitter	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, lightly siliconed nylon	305° F	Medium	10-15 seconds	Cold	45°/60°	No
StripFlock	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, sublimated polyester	320° F	Medium	15-20 seconds	Cold	60°	Yes
ReflectAll (remove cellophane liner prior to cutting)	Siser	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, Lycra®, spandex	305° F	Medium	5 seconds	Warm, cover & repress for 5 seconds more.	45°/60°	No

Product	Brand	Adheres to	Temperature	Pressure	Time	Peel	Blade	Hand Iron
Specialty Glitter	House brand	100% cotton, 100% uncoated polyester, poly/cotton blends, leather, Lycra®, spandex, lightly siliconed nylon, sublimated polyester	320° F	Firm	10-15 seconds	Hot	60°	Yes
Specialty Holographic	House brand	100% cotton, 100% uncoated polyester, poly/cotton blends, leather	320° F	Firm	10-15 seconds	Cold	45°/60°	No

Product	Brand	Adheres to	Temperature	Pressure	Time	Peel	Blade	Hand Iron
ThermoFlex Plus	Specialty Materials	100% cotton, 100% uncoated polyester, poly/cotton blends, polyester/acrylic	330° F - 335° F	Medium-Firm	17-20 seconds	Warm, cover & repress neons & columbia blue for 2 seconds.	45°	No
ThermoFlex Xtra	Specialty Materials	nylon, leather, rayon and other heat sensitive fabrics	310° F - 315° F	Firm	3-5 seconds	Cold, cover & repress for 10 seconds.	45°	No
DecoFilm	Specialty Materials	100% cotton, 100% uncoated polyester, poly/cotton blends, spandex, Lycra®, wool, linen	310° F - 330° F	Firm	10-15 seconds	Cold	45°/60°	No
DecoFilm Paint FX	Specialty Materials	100% cotton, 100% uncoated polyester, poly/cotton blends, spandex, Lycra®, wool, linen	310° F - 330° F	Firm	17-20 seconds	Warm, cover & repress for 2 seconds.	45°	No
Fashion Flex (19" wide styles)	Specialty Materials	100% cotton, 100% uncoated polyester, poly/cotton blends, spandex, Lycra®, wool, linen	315° F - 330° F	Firm	17-20 seconds	Warm, cover & repress for 2 seconds.	45°	No

Product	Brand	Adheres to	Temperature	Pressure	Time	Peel	Blade	Hand Iron
Hotmark	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	300° F - 320° F	Medium	15-20 seconds	Cold	45°	No
Hotmark Metallic	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	293° F	Medium	15 seconds	Cold	45°	No
Hotmark Galaxy	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	360° F for White and 320° F for the rest.	Medium	15-20 seconds	Cold	60°	No
Hotmark Reflex	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	320° F	Medium	15-20 seconds	Cold	45°/60°	No
Hotmark SIR (sub block)	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, sublimated fabrics	300° F - 320° F	Medium	15-20 seconds	Cold	45°	No
Hotmark Glossy	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	300° F	Medium	20 seconds	Cold	45°	No
Fashion Flex	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	300° F - 320° F	Medium	15-20 seconds	Cold	45°	No
UpperFlock	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic	320° F	Medium	15-20 seconds	Cold	60°	No
Sunmark	Chemica	Awings, heat sensitive fabrics, polypropylene, neoprene (koozie material)	210° F	Medium	15 seconds	Cold	45°/60°	No
QuickFlex	Chemica	100% cotton, 100% uncoated polyester, poly/cotton blends, acrylic, Lycra®	330° F	Medium	5 seconds	Warm	60°	Yes

General washing instructions:

Wait 24 hours before first wash, turn garment inside out, machine wash cold to warm with mild detergent, no bleach, no dry cleaning, tumble dry low heat.

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