

Materials

Cotton, polyester and cotton/poly blends

Temperature

265°F - 325°F

Time

6 - 10 seconds

Pressure

Medium to high, even pressure (20 to 30# PSI)

Peel

Peel hot, warm, or cold

Important Notes:

Adjust time, temp and pressure as needed based on the textile/substrate.

Use higher temperature range for cotton and the lower temperature range for polyester and synthetic textiles.

A post press of approx. 10-15 seconds with parchment paper is highly recommended for improved adhesion, durability, and washability. To produce a glossy finish, use a PTFE non-stick sheet for the post press instead of the parchment paper.

Care

Machine wash warm with mild detergent. Dry at normal setting. No chlorine bleach.

Note: Because of the wide variety of fabrics and garment manufacturers that exist, we highly recommend that this product be fully tested prior to going into production.